

Order Routing

Konnect ERP - Demo x

Secure | https://erpdemo.konnect-analytics.com/webui/

KONNECT ANALYTICS manufacturing order

dinashrajs@Konnect Demo.*Konnect Demo Admin

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Home (23) | Summary | Manufacturing Order: 80000 ... x

Manufacturing Order > Order Routing

Client: Konnect Demo Organization: Manufacturing Discrete

Manufacturing Order: 80000_Manufacturing Discrete Plant

Workflow: elevator

Manufacturing Order Activity: Cutting

Search Key: 1000001

Name: A

Description:

Comment/Help:

Active Default

Process Type:

Resource: Qty Per Batch: 1

Valid from: Valid to:

Publication Status: Under Revision Priority: 0

Document No: 1000001 Version: 0

Author: harishprabu.g

Simulation

Cost: 0.00 Working Time: 0

Overlap Units:

Duration Unit: Minute

Queuing Time: 0 Setup Time: 0

Duration: 0 Duration Limit: 0

Waiting Time: 0 Yield %: 100

Moving Time:

Activate Windows
Go to Settings to activate Windows.

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KONNECT ANALYTICS manufacturing order Q

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Home (23) Summary Manufacturing Order: 80000 ... x

Manufacturing Order > Order Routing > Order Operations

Workflow: elevator Organization: Manufacturing Discrete

Search Key: 1000000

Sequence: 10

Name: Cutting

Description:

Comment/Help:

Resource: Bandsaw UOM:

Is Milestone

Is Subcontracting

isQC

Valid from: Valid to:

Priority: 0

Join Element: XOR Split Element: XOR

Activate Windows
Go to Settings to activate Windows.

Cost: 0.00 Working Time: 0

Overlap Units: 0

Queuing Time: 0 Setup Time: 0

Duration: 0 Duration Limit: 0

Waiting Time: 0 Moving Time: 0

History

Setup Time Required: 0 Setup Time Real: 0

Duration Required: 0 Duration Real: 139,986

Moving Time Required: 0 Moving Time Real:

Date Start: 12/06/2018 3:19:03 PM Finish Date:

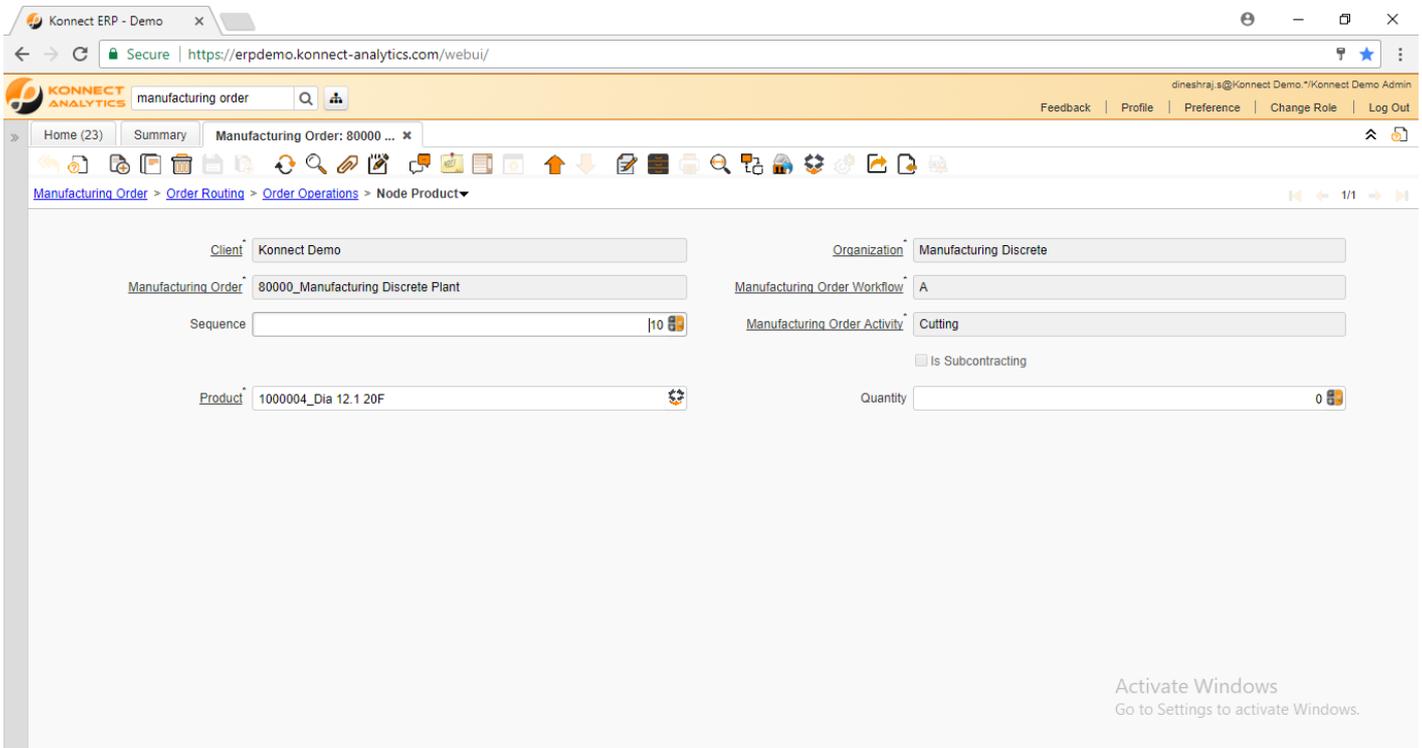
Date Start Schedule: Date Finish Schedule:

Qty Required: 10 Delivered Quantity: 8

Qty Reject: 0 Scrap %: 0

Document Status: In Progress Document Action: Complete

Activate Windows
Go to Settings to activate Windows.



Critical Fields

- 1) Name- Define the name of the Operation.For Example Grinding,turning,Milling etc.
- 2) Resource- The machine in which the operation is going to perform.

Critical & onetime setup fields

- 1) Is QC Check Box- This field will auto update if record is maintained in Manufacturing workflows routing master or You can check or unchecked this check box.If the box is checked Valid test plan needs to be mapped.
- 2) Is Subcontracting- This field will auto update if record is maintained in Manufacturing workflows routing master or You can check or unchecked this check box.If the box is checked a valid vendor needs to be mapped.
- 3) Node Product - This field will auto update if record is maintained in Manufacturing workflows routing master or You can add a Product and its quantity for subcontracting.

Non-Critical Fields

1) Valid From and Valid To Date

2) Setup Time Required

3) Duration Required

4) Moving Time Required

5) Description

4) Quantity Required- Data will be taken automatically from the manufacturing order qty.user can edit the quantity but not greater the the previous operation movement quantity.

Serial number/Lot number (ASI)

Zoom condition's

1) Activity control Report document for the operation will be displayed

Customization

Revision #5

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