Production Log Book Line

Critical Fields :

1. Operator : Used to select the operator name from the employee master
2. Line : Used to mention the line number
3. Operation Quantity : Used to mention the Quantity from the Order
4. Duration : Used to mention the Duration
5. Over Time : Used to maintain the over time
6. Setup Time Real : Used to maintain the setup time
7. Moving Time Real : Used to maintain the moving time
8. Idle Time Real : Used to maintain the Idle time

Critical & onetime setup fields :

1. Manufacturing Order : Used to select the order from the manufacturing order
2. Manufacturing Order Activity : Used to select the activity from the order
3. Resource : Used to select the Resource from the master
4. Reason : Used to select the reason.

Non-Critical Field :

1. Remarks : Used to mention the remarks details in the document.