

# Production Log Book Line

The screenshot shows a web application interface for the 'Production Log Book Line' form. The browser's address bar shows 'Home (36)' and 'Production Log Book: 1000018'. The page title is 'Production Log Book Line'. The form is divided into two main sections: 'Data requested' and 'Remarks'. The 'Data requested' section contains several fields: 'Client' (Sandbox), 'Production Log Book Header' (15/11/2023), 'Manufacturing Order' (50198-10\_Discrete - Plant), 'Product' (Adapter\_Adapter), 'Manufacturing Order Activity' (Assembly), 'Operation Quantity' (0), 'Reason' (empty), 'Organization' (Manufacturing Discrete), 'Line' (10), 'Operator' (Discrete User), 'Resource' (Assembly), 'Required Qty' (2), 'Open Quantity' (2), 'Duration' (1.0), 'Setup Time Real(Minutes)' (0), 'Moving Time Real(Minutes)' (0), 'Idle Time Real(Minutes)' (0), 'Qty Reject' (0), and 'Manufacturing Cost Collector' (empty). There are also checkboxes for 'Overtime', 'Is Subcontracting', and 'is QC'. The 'Remarks' section is a large text area.

Home (36) Production Log Book: 1000018

Production Log Book Line

Data requested

Client: Sandbox

Production Log Book Header: 15/11/2023

Manufacturing Order: 50198-10\_Discrete - Plant

Product: Adapter\_Adapter

Manufacturing Order Activity: Assembly

Operation Quantity: 0

Reason:

Remarks:

Organization: Manufacturing Discrete

Line: 10

Operator: Discrete User

Resource: Assembly

Required Qty: 2

Open Quantity: 2

Duration: 1.0

Setup Time Real(Minutes): 0

Moving Time Real(Minutes): 0

Idle Time Real(Minutes): 0

Qty Reject: 0

Manufacturing Cost Collector:

☐ Overtime ☐ Is Subcontracting ☐ is QC

## Critical Fields :

1. Operator : Used to select the operator name from the employee master
2. Line : Used to mention the line number
3. Operation Quantity : Used to mention the Quantity from the Order
4. Duration : Used to mention the Duration
5. Over Time : Used to maintain the over time
6. Setup Time Real : Used to maintain the setup time
7. Moving Time Real : Used to maintain the moving time
8. Idle Time Real : Used to maintain the Idle time

## Critical & onetime setup fields :

1. Manufacturing Order : Used to select the order from the manufacturing order
2. Manufacturing Order Activity : Used to select the activity from the order
3. Resource : Used to select the Resource from the master
4. Reason : Used to select the reason.

## **Non-Critical Field :**

1. Remarks : Used to mention the remarks details in the document.

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