

# Form Execution

Home (39) **Production Queue** ⌵ 📄

Manufacturing Order  Product  Project  Work Center  ResourceGroup  Ready  Show Only

<input type="checkbox"/> Order	Order Priority	Work Center	Operation	Sequence	Is Subcontracting	QC Status	Pause/Resume Status	Sched Start	Actual Start	Duration	Sche
<input type="checkbox"/> 80045	Urgent	Subcontract	Assembly	10	N	<input checked="" type="checkbox"/>		2020-11-19 11:53:39	2021-07-26 10:48:58.764	10.00	2
<input type="checkbox"/> 80606	Urgent	Bending (HPP) Machine	Bending	10	Y	<input type="checkbox"/>			2023-06-23 15:25:48.011	0.00	
<input type="checkbox"/> 80606	Urgent	Cutting Machine	Cutting	20	N	<input type="checkbox"/>			2024-07-09 16:38:34.799	0.00	🔗
<input type="checkbox"/> 80607	Urgent	Thread Milling	Welding	10	Y	<input type="checkbox"/>		2023-06-30 17:59:59	2023-06-26 10:59:35.871	10.00	🔗
<input type="checkbox"/> 80607	Urgent	Paint gun	painting	20	N	<input type="checkbox"/>		2023-06-30 21:19:59	2023-06-26 15:05:07.933	2.00	2
<input type="checkbox"/> 80607	Urgent	Subcontract	packing	30	N	<input type="checkbox"/>		2023-06-30 18:49:59	2024-09-30 13:10:22.897	15.00	2
<input type="checkbox"/> 80607	Urgent	Subcontract	assy	40	N	<input type="checkbox"/>		2023-06-30 21:29:59.999		15.00	2

Duration	Sched Finish	Actual Finish	Unit	Ready	Prior Activities	Total Qty	Open Qty	In Progress Qty	Status
10.00	2020-11-26 10:38:39.007		Minute	Y	0	1,000.00	400.00	600.00	In Progress
0.00			Minute	Y	0	20.00	0.00	20.00	In Progress
0.00			Minute	Y	0	20.00	10.00	0.00	In Progress
10.00	2023-06-30 18:49:59		Minute	Y	0	10.00	5.00	0.00	In Progress
2.00	2023-06-30 21:29:59		Minute	Y	0	10.00	5.00	0.00	In Progress
15.00	2023-06-30 21:19:59		Minute	Y	0	10.00	10.00	0.00	In

start
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Order No :	<input type="text" value="80607_Manufacturing Discrete Pla"/>	Resource	<input type="text" value="Thread Milling"/>
Product:	<input type="text" value="240-3408_Support Assembly"/>		
Operation:	<input type="text" value="Welding"/>		
Movement Qty:	<input type="text" value="0.0"/>		
Setup Time(Minutes):	<input type="text" value="0.0"/>	Moving Time(Minutes):	<input type="text" value="0.0"/>
Idle time(Minutes):	<input type="text" value="0.0"/>		
Schedule Start Date:	<input type="text" value="30/06/2023"/> <input type="text" value="5:59:59 PM"/>	Actual Start Date:	<input type="text" value="09/07/2024"/> <input type="text" value="11:48:22 AM"/>
User *	<input type="text"/>		
Shift	<input type="text"/>		

## Selection fields:

- 1) Manufacturing Order- Manufacturing order document number which are ready to process will be displayed. User can select the order document number and process the operations.
  
  - 2) Work Center- This field will display the resources (Work center's) from Resource Master window, User can select a work center so that the operation which are mapped to the specific resource will be displayed.
  
  - 3) Resource Group- This field will display the resource group from Resource group Master window, User can select a resource group so that the operation which are mapped to the resources from resource group selected will be displayed.
  
  - 4) Start Operation- It is used to start particular operation which is selected.
  
  - 5) Stop Operation- It is used to stop operation once operation gets completed
  
  - 6) Show PR- It will show purchase requisition created for subcontract Issue.
  
  - 7) Change Tools- It is used to change the Asset tool & remove asset tool.
  
  - 8) Pause/Resume- It is used to stop and again start the operation.
  
  - 9) QC Status- It is shows product have QC or not.
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## **Output fields (Record single/double):**

Using above criteria for selecting system will display the below details for example

1) Manufacturing Order Document Number

2) Operation Name

3) Resource Name

4) Is the operation is subcontracting

5) Total Quantity

6) Open Qty

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Revision #10

Created Tue, Apr 14, 2020 5:13 PM

Updated Fri, Nov 8, 2024 12:52 PM by [Vijayakumar S](#)