

Form Execution

Home (39)

Production Queue x

Manufacturing Order

Product

Project

Work Center

ResourceGroup

☐ Show Only Ready activities

Display

<input type="checkbox"/> Order	Order Priority	Work Center	Operation	Sequence	Is Subcontracting	QC Status	Pause/Resume Status	Sched Start	Actual Start	Duration	Sche
<input type="checkbox"/> 80045	Urgent	Subcontract	Assembly	10	N	<input checked="" type="checkbox"/>		2020-11-19 11:53:39	2021-07-26 10:48:58.764	10.00	20
<input type="checkbox"/> 80606	Urgent	Bending (HPP) Machine	Bending	10	Y	<input type="checkbox"/>			2023-06-23 15:25:48.011	0.00	
<input type="checkbox"/> 80606	Urgent	Cutting Machine	Cutting	20	N	<input type="checkbox"/>			2024-07-09 16:38:34.799	0.00	
<input type="checkbox"/> 80607	Urgent	Thread Milling	Welding	10	Y	<input type="checkbox"/>		2023-06-30 17:59:59	2023-06-26 10:59:35.871	10.00	
<input type="checkbox"/> 80607	Urgent	Paint gun	painting	20	N	<input type="checkbox"/>		2023-06-30 21:19:59	2023-06-26 15:05:07.933	2.00	20
<input type="checkbox"/> 80607	Urgent	Subcontract	packing	30	N	<input type="checkbox"/>		2023-06-30 18:49:59	2024-09-30 13:10:22.897	15.00	20
<input type="checkbox"/> 80607	Urgent	Subcontract	assy	40	N	<input type="checkbox"/>		2023-06-30 21:29:59.999		15.00	20

ReQuery

Start Operation

Stop Operation

Pause/Resume

Show PR

OK

Cancel

Duration	Sched Finish	Actual Finish	Unit	Ready	Prior Activities	Total Qty	Open Qty	In Progress Qty	Status
10.00	2020-11-26 10:38:39.007		Minute	Y	0	1,000.00	400.00	600.00	In Progress
0.00			Minute	Y	0	20.00	0.00	20.00	In Progress
0.00			Minute	Y	0	20.00	10.00	0.00	In Progress
10.00	2023-06-30 18:49:59		Minute	Y	0	10.00	5.00	0.00	In Progress
2.00	2023-06-30 21:29:59		Minute	Y	0	10.00	5.00	0.00	In Progress
15.00	2023-06-30 21:19:59		Minute	Y	0	10.00	10.00	0.00	In Progress

start

Order No :

80607_Manufacturing Discrete Pla

Resource

Thread Milling

Product:

240-3408_Support Assembly

Operation:

Welding

Movement Qty:

0.0

Setup Time(Minutes):

0.0

Moving Time(Minutes):

0.0

Idle time(Minutes):

0.0

Schedule Start Date:

30/06/2023

5:59:59 PM

Actual Start Date:

09/07/2024

11:48:22 AM

User *

Shift

Selection fields:

- 1) Manufacturing Order- Manufacturing order document number which are ready to process will be displayed.User can select the order document number and process the operations.
- 2) Work Center- This field will display the resources (Work center's) from Resource Master window,User can select a work center so that the operation which are mapped to the specific resource will be displayed.
- 3) Resource Group- This field will display the resource group from Resource group Master window,User can select a resource group so that the operation which are mapped to the resources from resource group selected will be displayed.
- 4) Start Operation- It is used to start particular operation which is selected.
- 5) Stop Operation- It is used to stop operation once operation gets completed
- 6) Show PR- It will show purchase requisition created for subcontract Issue.
- 7) Change Tools- It is used to change the Asset tool & remove asset tool.
- 8) Pause/Resume- It is used to stop and again start the operation.
- 9) QC Status- It is shows product have QC or not.

Output fields (Record single/double):

Using above criteria for selecting system will display the below details for example

- 1) Manufacturing Order Document Number
- 2) Operation Name
- 3) Resource Name
- 4) Is the operation is subcontracting
- 5) Total Quantity
- 6) Open Qty

Revision #10

Created Tue, Apr 14, 2020 5:13 PM

Updated Fri, Nov 8, 2024 12:52 PM by [Vijayakumar S](#)