

Introduction

Routings are a critical part of the setup of an ERP system. They contain direct labor (set up and run times) for a work center, or resource, but they also contain lead time segments like queue time.

Business Process

Creating routings at the time of introduction of new manufactured items or assemblies is work normally done by the manufacturing engineers that now the factory process. But maintaining the routing going forward is a duty that is often neglected.

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