

Action

Action (Forms)

Ok

- 1) System will start or stop the selected operation.
- 2) While starting the operation system will create a Activity control document with the required field updated and keep the document in In progress status.
- 3) While stopping the operation system will update the movement quantity in the Activity control Report and Complete document.
- 4) After The stop operation is completed the operation will be taken out from the Production Que.

Close

Display

System will display the records for as per the selection criteria.

- a) If manufacturing order is selected system will verify the manufacturing order document number and operation which are not completed will be displayed.
- b) If work center is selected system will verify the all the manufacturing order which are ready to process with the resource selected and display the records.
- c) If Resource group is selected system will verify the all the manufacturing order which are ready to process with the resource group and display the records.

Zoom/details

Delete

Add

Refresh

Refresh or Re-query - If no selection is provided using this button system will display the records of operation which are ready to process.

Reset

System will reset the selection criteria's. Back to Empty.

<Custom Buttons>

- 1) Start Operation- While clicking this button system allows you to select operator name and Quantity that need to be produced.
- 2) Stop Operation - Allowing the System to Enter the End Quantity that need to be processed.
- 3) Change Resource- System allows to change the resource which is allocated for the operation.
- 4) Show PR- If the operation is subcontract once the operation is started, System will generate a requisition document. By selecting the operation and clicking this button system will Zoom into the Requisition created for that operation.
- 5) Download- This button download the datas from the production Queue screen as per selection criteria to an Excel Sheet.
- 6) Breakdown: While clicking this button system allows you to select the reason and Quantity details
- 7) Change operator: The system allows to change the operator while click the button

8)Issue material: when clicking the button We can select the issue material and process it after the system populates the issue form.

9)Production confirmation: When you click the button, the system allows you to make an entry for production confirmation

10)Move qty: When click the button, system allow to make the entry

11)Change tools: The system allows to change the tools while click the button

12)Operator entry :When click the button, Allow the system to use a single resource in opposition to multiple operator entries.

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