

Form Execution

Home (31) Shop Floor Schedule: 1000024 Shop Floor Queue

Plant/Production Line: Acer Monitor 1 Shop Floor Schedule: Manufacturing Order: Product: Project:

Work Center	Status	Operator	Order	Product	Operation	InProgress Qty	Completed Qty	Required Qty	Setup	Duration	Unit	Sch.Date	Act.Date	Sch.Fin.Date	Suboon	Qc
Manual	Run...	No Operator	80...	Back Cover_Back Cover	Cones...	10.00	0.00	10.00	0.00		Mi...	01/04/2...	01/04/2...	01/04/2...	<input checked="" type="checkbox"/>	<input type="checkbox"/>
			80...	WIP001_Work In Progress001	Assem...	1.00	0.00	10.00	0.00		Mi...	11/07/2...	11/07/2...	11/07/20...	<input type="checkbox"/>	<input checked="" type="checkbox"/>
			80...	1000086_Air Filter	Manual	4.00	0.00	4.00	0.00		Mi...	22/12/2...	22/12/2...	23/12/2...	<input checked="" type="checkbox"/>	<input type="checkbox"/>

Order	Product	Operation	OpenQty	Completed Qty	Required Qty	Setup	Duration	Unit	Sch.Date	Act.Date
80...	Back Cover_Back Cover	Manual	2.00	4.00	8.00	5.00	50.00	Mi...	01/04/2...	01/04/2...
80...	EC/Bike/RE/23/01-19/01/2019_Printing Board	p2	10.00	0.00	10.00	2.00	50.00	Mi...	09/04/2...	
80...	1000005_Vetro 1 cpu	Packing	1.00	0.00	1.00	0.00	1.00	Mi...	17/06/2...	
80...	1000005_Vetro 1 cpu	Assemble	1.00	0.00	1.00	0.00	1.00	Mi...	17/06/2...	
80...	WIP001_Work In Progress001	Process...	10.00	0.00	10.00	0.00	100.00	Mi...	11/07/2...	

Selection fields

- 1) Manufacturing Order- Manufacturing order document number which are ready to process will be displayed. User can select the order document number and process the operations.
- 2) Work Center- This field will display the resources (Work center's) from Resource Master window, User can select a work center so that the operation which are mapped to the specific resource will be displayed.
- 3) Resource Group- This field will display the resource group from Resource group Master window, User can select a resource group so that the operation which are mapped to the resources from resource group selected will be displayed.
- 4) Plant/Production line :When the shop floor schedule check box is enabled in the manufacturing work flow, the ready-to-process items will be shown. User can choose the name of the work flow
- 5) Shop floor schedule: Shop floor schedule document number which are ready to process will be displayed. User can select the order document number and process the operations.

6)Product: This field will display the product master, and the user can choose a product master and process it.

7)Project: This field will display the project master, and the user can choose the details and process it.

Output fields (Record single/double)

Using above criteria for selecting system will display the below details for example

- 1.Manufacturing order number
- 2.Product
- 3.Operation
- 4.Open qty
- 5.Inprogress qty
- 6.Completed qty
- 7.Required qty
- 8.Setup
- 9.Duration
- 10.Unit
- 11.Schedule date
- 12.Act.Date
- 13.Sch.Finish.Date
- 14.Subcontract
- 15.Qc

Revision #7

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